

FEATURES

- 3807* is a Non-Phthalate (NP) Plastisol based product that produces a "wet" look when printed on top of other flashed plastisol inks.
- Very glossy product, which is not sticky or tacky after curing.
- 3807 Gel Gloss Clear can be used as a clear carrier/adhesive for PVC or glass caviar beads.
- Can be used as a low tack glitter base for a "dry-look" or hand dipped effect.

*Lead Compliant (Contains less than 90 ppm lead)

Application & Storage Information

<p>HOW TO USE</p>	<p>3807 Gel Gloss Clear should be printed right from the container without modification. Use as a final overprint (print-flash-print method) to produce a clear, glossy wet look. Do not print product wet-on-wet.</p> <p>3807 Gel Gloss Clear is not a low bleed product. Not recommended to be printed over some inks or low bleed underbases that contain blowing agents. Pre-print and test all fabrics before a production run.</p> <p>Make sure the 3807 Gel Gloss Clear is completely cured for best appearance. To maintain maximum gloss level when using 3807 Gel Gloss Clear, allow printed area to cool before stacking garments. Gloss levels may diminish if garments are stacked hot. For best durability, it is recommended that the printed garment be hand washed or machine washed (delicate cycle) inside out and dried with low heat. Do not use bleach or dry clean. Do not iron printed area.</p>
<p>SCREEN MESH AND EMULSION</p>	<p>24-110 t/in or 10-43 t/cm Monofilament Mesh. Any direct, indirect or capillary plastisol resistant emulsion. Use 35 to 70 micron.</p>
<p>SQUEEGEE</p>	<p>65-75 Durometer: Sharp or Beveled Edge 60-90-60 Triple Durometer: Sharp Edge</p>
<p>CURE TEMPERATURE</p>	<p>325°F to 330°F (163°C to 166°C) Fusion temperature for entire ink film.</p> <p>Since plastisols do not air dry, they must be fused with an appropriate heat source in order to achieve durability. The optimum time/temperature cycle will vary with the amount of ink deposited, fabric and the type of heat source used. Plastisols actually achieve the proper fusion point as soon as the innermost section of the ink film reaches the prescribed temperature. Test dryer temperatures before a production run. Wash test printed</p>
<p>CLEAN-UP</p>	<p>Environmentally friendly plastisol screen wash.</p>
<p>STORAGE OF INK CONTAINERS</p>	<p>Keep inks indoor and store in a cool area. Recommend storage at 65°F to 90°F (18°C to 32°C). Avoid storage in direct sunlight or in extreme temperature conditions.</p>

3807 NP GEL GLOSS