

OmniPrint FreeJet 330 Daily Maintenance Procedures

Beginning of Day

1. Shake ink bottles, check ink and cleaning solution levels.
2. Turn on back of machine.
3. Turn on print driver. (front of machine)
4. Unclip print heads.
5. Perform head cleaning - hit "Feeding" button until machine chirps. Perform a second head clean. The first head cleaning removes cleaning solution from the print heads, the second head cleaning prepares the heads for printing.
6. Adjust table height for nozzle check.
7. Perform nozzle check. If the nozzle check is good, you are ready to print. **Be sure to adjust table height for the shirts you will be printing!**
8. If you are missing nozzles, clip all but the first two white heads, press "Power" and "Down" buttons simultaneously to begin a head purge. Open two at a time until they have all been opened. Press the "Power" button to end purge cycle.
9. Restart at step 5 until you return a good nozzle test.

End of Day

1. Clip off all ink lines.
2. Press "Function" and "Up" buttons to move print head carriage over.
3. Clean encoder strip with lint-free wipe and a small amount of rubbing alcohol.
4. Unclip cleaning solution bottle.
5. Flood capping station with cleaning solution.
6. Use styrofoam swab to clean capping station and wiper blade.
7. Use plunger to suck cleaning solution out of capping station.
8. Refill capping station, plunge cleaning solution.
9. Open waste ink bottle to relieve vacuum pressure from lines.
10. Refill capping station with cleaning solution.
11. Press function to return printhead to home position.
12. Re-clip cleaning solution bottle.
13. Turn off back of machine.

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