

Full Printing Process - ViperOne and FreeJet 330TX

1. Ensure heat press is heated to 320-330 degrees F, ViperOne is Primed, and FreeJet is running.
2. Pretreat shirt with proper amount of pretreat.
3. Heat press shirt with parchment paper on top at moderate pressure (4 bars) for 15 seconds twice. Ensure the t-shirt is dry.
4. Place shirt on printer, ensuring the shirt is completely flat on the platen.
5. **Ensure head height is properly adjusted.**
6. Press “Standby” button to move print carriage to the front of the printer.
7. On the FreeJet RIP, print your design.
8. Once print is finished, press shirt with parchment paper at low pressure (2-3 bars) for 90 seconds twice.

In case of a head strike:

1. Immediately lower platen from printer by pressing down button.
2. Cancel job.
3. Perform head purge by pressing “Power” and “Down” buttons at the same time for about 10 seconds.
4. Perform cleaning cycle by pressing “Feeding” until machine chirps.
5. Perform nozzle test. If all nozzles are present, continue printing.
6. If nozzles are missing, fill capping station with Super Nozzle Cleaner and let print head sit in solution for at least 30 minutes, preferably overnight.

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