

GO Flipt 2.0

Two Step Weedless Transfer for Black and Dark Garments

Product

GO Flipt 2.0 Transfer Paper

Directions

Settings on OKI pro920WT and OKI 711WT:

Paper Mode: Ultra Heavy 1 (speed), Labels 1 (best output)

Image Mode: Mirror image, color print, white on

White Toner Density: -3

A Sheet--Red B Sheet---Green

Step 1*: Print mirrored to the A Sheet using Media Type Ultra Heavy 1 (for speed) or Labels 1 (for the best output). Heat the A Sheet and B Sheet together-A on the top and B on the bottom. The red sheet (A) should be facing you. Make sure there are no sheets of Teflon, Silicone, Kraft, etc., in the press for the first step.

Temperature: 375 F / 190 C--May range up to 200 C depending upon press

Platen Closure Time: 60-70 seconds

Pressure: Medium

Step 2*: Flip the transfer sheets over so that the green sheet is now facing you. Wait a couple seconds and begin peeling diagonally. Do not remove the sheets from the press to peel. This will cool the sheets too rapidly and the toner will transfer to the B sheet. When accurately transferred, the coating from the B Sheet should evenly coat the toner printed on the A Sheet. Tip: Mismatching the sheets and using gloves will aid in the peeling process. Trim the edges of the A sheet to remove any B sheet coating frame that may be present.

Step 3*: Place the A sheet face down on your choice of apparel or material.

Temperature: 375-390 F / 190-200 C (May vary depending upon surface)

Platen Closure Time: 30 Seconds

Pressure: Heavy

Peel: Cool

*These settings are recommended. You may need to conduct your own tests.

Matte or Shiny

The cold peel finish is shiny. Do note, to improve washability it is recommended to repress the transfer. If you wish to achieve a matte finish and improve the washability, place a silicone sheet or kraft paper atop the transfer. Press for an additional 10+ seconds (longer will improve washability). Wait a few seconds to allow the transfer to cool as it will be sensitive from the heat. Peel the shirt slowly from the press and stretch for durability.

Washing

Up to 105 F / 40 C in warm cycle. Turning apparel inside out and washing with cold water will prolong the wear of the transfer. It is recommended to hang dry.

Notes

The transfer paper can be stacked in the MPT. Please do not add Teflon or any additional materials to the transfer paper in the first step. This will alter the parameters of the settings and cause inconsistent results. Once the transfer has been applied to the T-shirt however, the toner transfer must be covered if repressed or the toner will melt to the platen. Pressing the garment at 395 F / 200 C or above if it can withstand the heat will improve the washability. Adequate pressure when transferring the paper to the garment will also improve the washability.

APP GUIDE



The technical specifications and performance capabilities listed herein are subject to change at any time and may not reflect actual production capabilities. Graphics One is not responsible for any incorrect information contained herein and urges any buyer or potential buyer to test the product prior to making a purchase.

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